भारत पेट्रोलियम कॉर्पोरेशन लिमिटेड

भारत सरकार का उपक्रम कोच्चि रिफ़ाइनरी



BHARAT PETROLEUM CORPORATION LIMITED
A Govt. of India Enterprise
Kochi Refinery

03/HSE/ENV/202/04

10.06.2021

To

The Additional Principal Chief conservator of Forests (C) Ministry of Environment, Forest & Climate Change 4th Floor, E&F Wings, Kendriya sadan, Koramangala, Bangalore-560 003

Dear Sir,

Sub: Submission of Half yearly compliance report _ Environmental Clearance issued by the Ministry of Environment, Forests and Climate Change (MoEF & CC)

Ref: EC No: 11-31/2015-1A.III,dated:12.02.2016, granting environmental clearance for the Project laying of Heat Traced pipe line from the Ernakulum South Tanker Berth to Kochi Refinery.

Please find the enclosed compliance report on the various conditions laid down by MoEF &CC, pertaining to the half year period from 1st October 2020 to 31st March 2021 for the Project mentioned in above reference.

Thanking you

Very truly yours

For BPCL Kochi Refinery

Ramachandran, M.K

General Manager i/C (HSE)

Encl: 1.Six Monthly Compliance Report

CC:

1. The Member Secretary
Central Pollution Control Board
Parivesh Bhawan
East Arjun Nagar
Delhi - 110 032

2. The Member Secretary
Kerala State Pollution Control Board
Plamoodu Junction
Pattom Palace
Thiruvananthapuram - 695 004

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Compliance report on Environmental Clearance issued for the project "Laying of Heat traced pipe line from South tanker berth to BPCL - Kochi Refinery"

1st October 2020 to 31st March 2021

SI No	Description	Status
PART -	-A	
i	The provision of CRZ notification , 2011 shall be strictly be adhered to by the PROJECT PROPONENT(PP)	Complied
II	All the recommendations and conditions specified by KCZMA (Kerala Coastal Zone Management Authority) shall be complied with.	All recommendation of KCZMA clearance are being complied. 1. Pipeline at river crossing is being constructed without obstructing the flow. — Complied Constructed through bridges. 2. ERDMP for the cross country pipeline is in place and will be updated along with completion of new pipeline: Complied. 3. Construction is being carried out in line with the CRZ notification of 1991/2011: Complied.
iii	There shall be no destruction of mangrove trees at 50m, south of the pipeline route along the west bank of Kaniyampuzha. Crossing of rivers shall be on trestles with adequate clearance there by having negligible impact on the flow.	Complied The pipeline constructed in existing pipeline corridor of Refinery and hence No destruction of mangroves
iv	Labour camps, Storage of material and machinery shall be away from the CRZ.	Complied.

	The excavated soil shall be used for refilling to the	Complied.
V	extent possible. Any soil laced with oil and other hazardous chemicals shall be separated from such	There is no generation of contaminated soil.
	impurities, treated and disposed at nearest TSDF sites, The spent oils and other lubricants from equipment shall be collected by the contractor and disposed-off at CPCB/Local State PCB approved recyclers. There shall not be any disposal of waste in CRZ.	No spent oil generation from this project.
vi	Emergency shut system shall be incorporated in the design so as to mitigate the impact of leakage. The adjacent population is to be made aware of the risk associated with proposed project and mitigation measures to be taken in case of emergency.	Complied. Emergency shutdown system, OFC based leak detection system and tamper detection system provided.
		ERDMP for cross country pipeline is in place as the project is in existing pipeline corridor.
vii	The project proponent shall obtain all permissions from concerned authorities prior to commencement of the project	Complied. Following approvals before construction: Consent to establish was obtained from PCB. Construction approval from PESO obtained. Approval of KCZMA obtained. NOC from PWD/Municipal Corporation / Panchayath / RBDC of Kerala etc. obtained. After construction for commissioning Initial consent to operate from state pollution control board obtained OISD clearance for commissioning obtained

		PESO license for commissioning obtained.
viii	Internationally accepted codes and practices should be followed in designing the pipeline system and their compliance should be guaranteed through proper inspection, frequent evaluation and intensive testing of all critical components.	Complied. Design of the pipeline is done as per relevant ANSI/ASME, OISD, ISI, API, BIS, IEEE, and PESO etc. Quality plans are available based on above standards. Third party inspection through M/s Engineers India Limited (EIL) during manufacturing and construction is done. 100% non-destructive test (NDT) of all weld joints using phased array ultrasonic testing and hydro test of the pipeline done and pipeline commissioned in line with statutory guidelines.
ix	The smooth and safe operation of the system shall be ensured by incorporating a computerized SCADA system. Any leakage in the pipeline shall be immediately detected by the computer system and product pumping shall be immediately cut off.	PLC based control and shut down system interlinked with Refinery DCS provided. Fiber optic based leak detection and intrusion detection system is also provided.
х	Oil Spill Disaster Contingency Management Plan shall be put in place	ERDMP in place for the cross country pipeline. Oil Spill Disaster Contingency Management Plan in progress.
xi	Necessary signage's shall be installed in both English and local languages wherever the pipeline is passing.	Provided.

	The above stipulation would be enforced among	
	others under the provisions of Water (Prevention	
	and control of pollution) act 1974, the Air	
	(prevention and control of pollution) act 1981, The	
	environmental (Protection) Act 1986, the public	
	liability(insurance) act 1991, EIA notification 2006	
	and CRZ notification 2011.	
6		
	Officials from the regional office of MoEF&CC,	complied
	Bangalore who would be monitoring the	
	implementation of environmental safeguards	
	should be given full cooperation, facilities and	
	documents/data by the project proponents during	
	their inspection. A complete set of all the	
	documents submitted to MoEF&CC should be	
	forwarded to the CCF, regional office of MoEF&CC,	
	Bangalore.	
7	In the case of any changes in the scope of the	Complied
	project, the project would require a fresh appraisal	
	by this ministry	
8	The Ministry reserves the right to add additional	
	safeguard measures subsequently, if found	Noted
	necessary, and to take action including revoking of	
	the CRZ clearance under the provisions of the	Project being implemented in line with the
	environmental (Protection) Act 1986, to ensure	provisions of Environmental (Protection) Act
	effective implementation of the safeguard	1986 and as per the conditions of the CRZ /
	measures in a time bound and satisfactory manner.	Environmental clearance issued by
	measures in a time sound and satisfaces, y manner	MoEF&CC
0	All other statutory clearance such as approval for	Complied.
9	storage of diesel from Chief controller of	All statutory approvals obtained as given in
		clause VII.
	expressives, and any	Diesel storage not envisaged.
	department, Forest conservation act, 1980,	Diesel stolage not envisaged.
	Wildlife protection act 1972 etc. shall be obtained,	

	as applicable by the project proponents from the	
	respective competent authorities.	
10	The project proponent should advertise in at least	Complied.
	two local newspaper widely circulated in the	
	region, one of which shall be in vernacular language	
	informing that the project has been accorded CRZ	
	clearance and copies of the clearance letters are	
	available with state pollution control board and	
	may also be seen on the website of the MoEF&CC	
	at http://envfor.nic.in. The advertisement should	
	be made within seven days from the date of receipt	
	of the clearance letter and a copy of the same	
	should be forwarded to the regional office of this	
	ministry at Bangalore.	
11	This clearance is subject to final order of the	Noted
	Hon'ble Supreme court of India in the matter of	
	Goa foundation Vs. Union of India in writ petition	
	(civil) no 460 of 2004 as may be applicable to this	
	project.	
12	Any appeal against this clearance shall lie with the	Noted
	National Green Tribunal (NGT), if preferred, with in	
	a period of 30 days as prescribed under section16	
	of the national green tribunal act-10.	
13	A copy of the clearance letter shall be sent by the	Complied
	proponent to concerned Panchayath, Zillah	
	parishad / Municipal Corporation, urban / local body	
	and the local NGO, if any, from whom	
	suggestions/representations if any were received	
	while processing the proposal. The clearance letter	

	shall also be put on the website of the company of the proponent.	
14	The proponent shall upload the status of	Complied.
at a refer	compliance of the stipulated EC conditions	
	including results of monitored data on their	Since this project involves transfer of high
	website and shall update the same periodically. It	pour point products through pipeline, there
	shall simultaneously be sent to the regional office	are no emissions associated with the project.
	of MoEF&CC, the respective zonal office of CPCB	BPCL-KR is having a display board in front of
915 0	and the SPCB. The criteria pollutant levels namely	the main gate for display of ambient air
	SPM.RSPM, SO2, NOx (ambient levels as well as	quality.
	stack emissions) or critical sectorial parameters,	
	indicated for the project shall be monitored and	
	displayed at a convenient location near the main	
	gate of the company in public domain.	
15	The environmental statement for each financial	Refinery is submitting Form - V every year
	year ending on 31 st march in Form-V as is mandated	and the detail pertaining to the project will
	to be submitted by the project proponent to the	be included.
	concerned state pollution control board as	
	prescribed under the Environment (Protection) Act	
	1986 as amended subsequently, shall also be put	
		를 본다면 하나요. (100kg) (100kg) (100kg) (100kg) (100kg) (100kg) (100kg)
	on the website of the company along with the	
	status of compliance of EC conditions and shall be	
	sent to the respective regional offices of MoEF&CC	
	by email.	